

APPROVAL SHEET

WK12L, WK20L, WK25L

±1%, ±5%

Thick Film Power Chip Resistor

Wide Termination

RoHS compliant and Halogen free

Size 0612, 1020, 1225

*Contents in this sheet are subject to change without prior notice.

FEATURE

1. High power rating and compact size
2. High reliability and stability
3. Reduced size of final equipment
4. RoHS compliant and Halogen free products

APPLICATION

- Power supply
- PDA
- Digital meter
- Computer
- Automotives
- Battery charger
- DC-DC power converter

DESCRIPTION

The resistors are constructed in a high grade ceramic body (aluminum oxide). Internal metal electrodes are added at each end and connected by a resistive paste that is applied to the top surface of the substrate. The composition of the paste is adjusted to give the approximate resistance required and the value is trimmed to nominated value within tolerance which controlled by laser trimming of this resistive layer.

The resistive layer is covered with a protective coat. Finally, the two external end terminations are added at longer sides. For ease of soldering the outer layer of these end terminations is Tin (lead free) alloy.

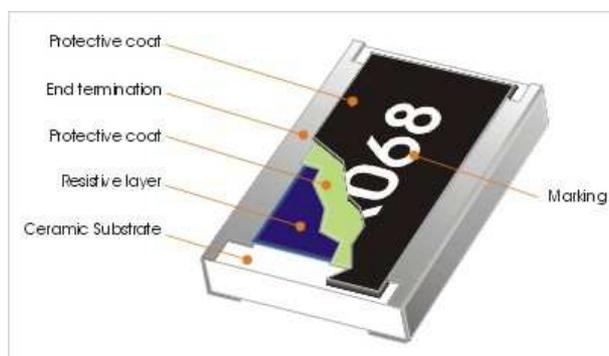


Fig 2. Construction of Chip-R

QUICK REFERENCE DATA

Item	General Specification		
	WK12L	WK20L	WK25L
Series No.	WK12L	WK20L	WK25L
Size code	0612(1632)	1020 (2550),	1225(3264)
Resistance Tolerance	±5% (E24); ±1% (E24+E96)		
Resistance Range	1Ω ~ 1MΩ,		
TCR (ppm/°C) :	± 200 ppm/°C	± 200 ppm/°C	± 200 ppm/°C
Max. dissipation at T _{amb} =70°C	3/4W	1 W	2W
Max. Operation Voltage (DC or RMS)	200V	200V	200V
Max. Overload Voltage (DC or RMS)	400V	400V	400V
Climatic category (IEC 60068)	55/155/56		

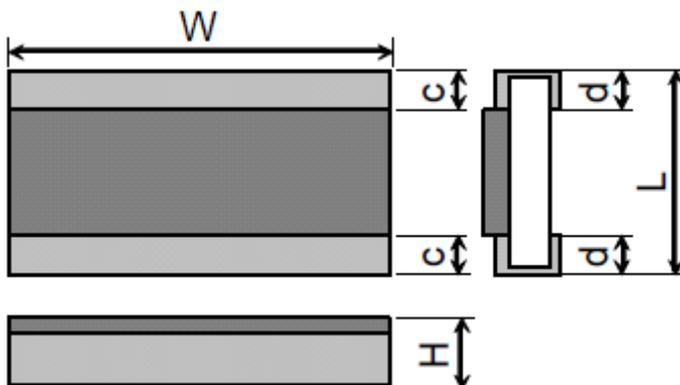
Note :

1. This is the maximum voltage that may be continuously supplied to the resistor element, see "IEC publication 60115-8"
2. Max. Operation Voltage : So called RCWV (Rated Continuous Working Voltage) is determined by

$$RCWV = \sqrt{\text{Rated Power} \times \text{Resistance Value}} \text{ or Max. RCWV listed above, whichever is lower.}$$

MECHANICAL DATA (unit : mm)

TYPE	WK12L	WK20L	WK25L
W	3.20±0.20	5.00±0.20	6.30±0.20
L	1.60±0.20	2.50±0.15	3.20±0.20
H	0.55±0.10	0.55±0.10	0.55±0.10
c	0.50±0.25	0.60±0.20	0.60±0.20
d	0.50±0.25	0.60±0.20	0.60±0.20



MARKING

Each resistor is marked with a four-digit code on the protective coating to designate the nominal resistance value.

Example:

$$\begin{aligned} 1R00 &= 1\Omega \\ 1001 &= 1000\Omega \\ 0000 &= 0\Omega \end{aligned}$$

FUNCTIONAL DESCRIPTION

Product characterization

Standard values of nominal resistance are taken from the E96 & E24 series for resistors with a tolerance of $\pm 5\%$ & $\pm 1\%$. The values of the E24/E96 series are in accordance with "IEC publication 60063".

Derating curve

The power that the resistor can dissipate depends on the operating temperature; see Fig.3

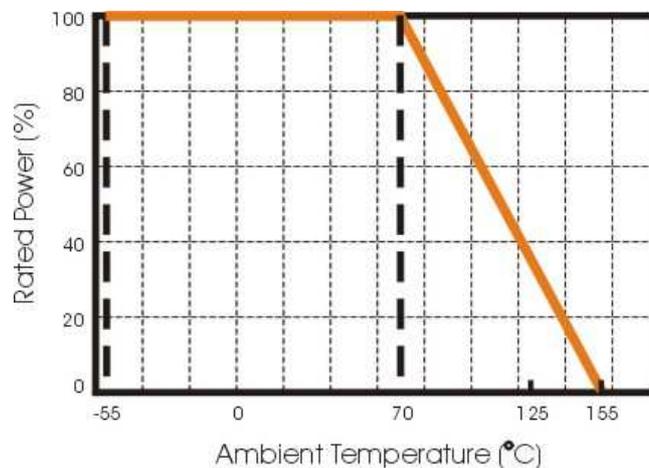


Figure 3. Maximum dissipation in percentage of rated power as a function of the ambient temperature.

MOUNTING

Due to their rectangular shapes and small tolerances, Surface Mountable Resistors are suitable for handling by automatic placement systems.

Chip placement can be on ceramic substrates and printed-circuit boards (PCBs).

Electrical connection to the circuit is by individual soldering condition.

The end terminations guarantee a reliable contact.

SOLDERING CONDITION

The robust construction of chip resistors allows them to be completely immersed in a solder bath of 260°C for 10 seconds. Therefore, it is possible to mount Surface Mount Resistors on one side of a PCB and other discrete components on the reverse (mixed PCBs).

Surface Mount Resistors are tested for solderability at 235°C during 2 seconds. The test condition for no leaching is 260°C for 30 seconds. Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 4.

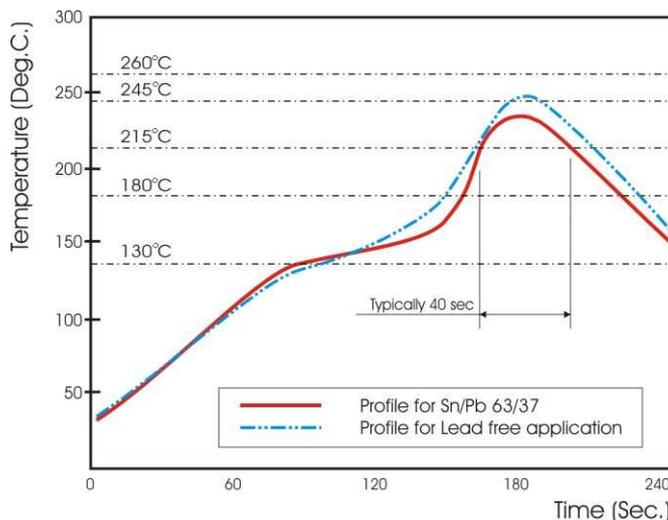


Fig 4. Infrared soldering profile for Chip Resistors

CATALOGUE NUMBERS

The resistors have a catalogue number starting with .

WK12	L	472_	J	T	L
Size code	Type code	Resistance code	Tolerance	Packaging code	Termination code
WK25 : 1225 WK20 : 1020 WK12: 0612	L : wide termination	5% E24 : 2 significant digits followed by no. of zeros and a blank 4.7Ω =4R7_ 10Ω =100_ 1% E24+E96 : 3 significant digits followed by no. of zeros 102Ω =1020 37.4KΩ =3742	J : ±5% F : ±1% P : Jumper	T : 7" Reel taping	L = Sn base (lead free)

TEST AND REQUIREMENTS(JIS C 5201-1 : 1998)

Essentially all tests are carried out according to the schedule of IEC publication 115-8, category **LCT/UCT/56** (rated temperature range : Lower Category Temperature, Upper Category Temperature; damp heat, long term, 56 days). The testing also meets the requirements specified by EIA, EIAJ and JIS.

The tests are carried out in accordance with IEC publication 68, "Recommended basic climatic and mechanical robustness testing procedure for electronic components" and under standard atmospheric conditions according to IEC 60068-1, subclause 5.3. Unless otherwise specified, the following value supplied :

Temperature: 15°C to 35°C.

Relative humidity: 45% to 75%.

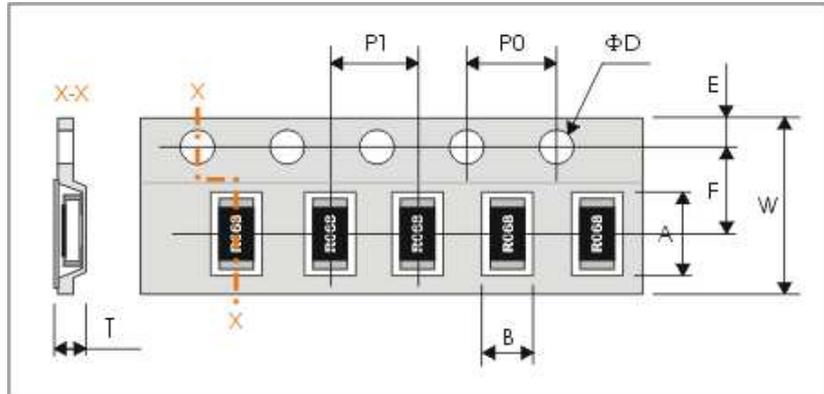
Air pressure: 86kPa to 106 kPa (860 mbar to 1060 mbar).

All soldering tests are performed with midly activated flux.

TEST	PROCEDURE	REQUIREMENT
DC resistance Clause 4.5	DC resistance values measured at the test voltages specified below :	Within the specified tolerance
Temperature Coefficient of Resistance(T.C.R) Clause 4.8	Natural resistance change per change in degree centigrade. $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (ppm/}^\circ\text{C)}$ $t_1 : 20^\circ\text{C}+5^\circ\text{C}-1^\circ\text{C}$ R ₁ : Resistance at reference temperature R ₂ : Resistance at test temperature	Refer to "QUICK REFERENCE DATA"
Short time overload (S.T.O.L) Clause 4.13	Permanent resistance change after a 2 second application of a 5 times rated power or the maximum overload voltage specified in the above list, whichever is less.	ΔR/R max. ±(1%+0.05Ω)
Resistance to soldering heat(R.S.H) Clause 4.18	Un-mounted chips completely immersed for 10±1second in a SAC solder bath at 260°C ±5°C	no visible damage Δ R/R max. ±(1%+0.05Ω)
Solderability Clause 4.17	Un-mounted chips completely immersed for 2±0.5 second in a SAC solder bath at 245°C ±5°C	good tinning (>95% covered) no visible damage
Temperature cycling Clause 4.19	30 minutes at -55°C±3°C, 2~3 minutes at 20°C+5°C-1°C, 30 minutes at +155°C±3°C, 2~3 minutes at 20°C+5°C-1°C, total 5 continuous cycles	no visible damage ΔR/R max. ±(1%+0.05Ω)
Load life (endurance) Clause 4.25	1000 +48/-0 hours, loaded with RCWV or Vmax in chamber controller 70±2°C, 1.5 hours on and 0.5 hours off	ΔR/R max. ±(5%+0.1Ω)
Load life in Humidity Clause 4.24	1000 +48/-0 hours, loaded with RCWV or Vmax in humidity chamber controller at 40°C±2°C and 90~95% relative humidity, 1.5hours on and 0.5 hours off	ΔR/R max. ±(5%+0.1Ω)
Endurance at upper category temperature Clause 4.25	Ambient temperature:155 °C ± 2 °C Duration: 1000 hrs	ΔR/R max. ±(5%+0.1Ω)
Bending strength Clause 4.33	Resistors mounted on a 90mm glass epoxy resin PCB(FR4); bending : 3mm for 0612, 1mm for 1020/1225	ΔR/R max. ±(1%+0.05Ω)
Adhesion Clause 4.32	Pressurizing force: 5N, Test time: 10±1sec.	No remarkable damage or removal of the terminations
Insulation Resistance Clause 4.6	Apply the maximum overload voltage (DC) for 1minute	R ≥ 1GΩ
Dielectric Withstand Voltage Clause 4.7	Apply the maximum overload voltage (AC) for 1 minute	No breakdown or flashover

PACKAGING

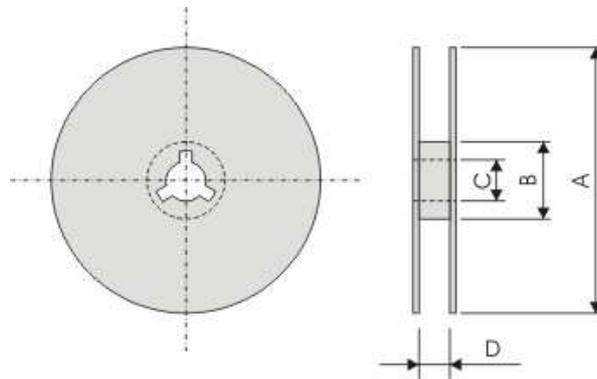
Tape specifications (unit :mm)



Type	A	B	W	F	E
WK12L	3.60±0.20	2.00±0.15	8.00±0.30	3.50±0.10	1.75±0.10
WK20L	5.50±0.20	3.10±0.20	12.00±0.30	5.50±0.10	
WK25L	6.90±0.20	3.60±0.20	12.00±0.30	5.50±0.10	

Type	P1	P0	ΦD	T
WK12L	4.00±0.10	4.00±0.10	Φ1.50 ^{+0.1} _{-0.0}	Max 1.0
WK20L				1.10±0.15
WK25L				1.10±0.15

Reel dimensions



(unit : mm)

Symbol	A	B	C	D
7" Reel	Φ178.0±2.0	Φ60.0±1.0	13.0±0.2	12.4.0±1.00
10" Reel	Φ254.0±2.0	Φ100.0±1.0	13.0±0.2	14.0±0.20
13" Reel	Φ330.0±2.0	Φ100.0±1.0	13.0±0.2	14.0±0.20

Taping quantity

WK20L, WK25L by plastic tape taping 4,000 pcs per reel!

WK12L by paper tape taping 5,000 pcs per reel!