

APPROVAL SHEET

WF12K, WF08K, WF06K, WF04K

$\pm 1.0\%$, 0.5% , $\pm 0.25\%$, $\pm 0.1\%$

Thick Film TC50

High Precision Thick Film chip resistors

Size 1206, 0805, 0603, 0402

Automotive Qualified

RoHS 2 Compliant with exemption 7C-I

Halogen free

*Contents in this sheet are subject to change without prior notice.

FEATURES

1. Automotive grade AEC Q-200 qualified
2. 100% CCD inspection
3. High reliability and stability
4. High performance of TCR: 50 ppm/°C
5. High precision
6. RoHS 2 compliant with exemption 7C-I and Halogen free products

APPLICATIONS

- Medical equipment
- Measuring instrument
- Communication device
- Computer
- Printer

DESCRIPTION

The resistors are constructed in a high grade ceramic body (aluminum oxide). Internal metal electrodes are added at each end and connected by a resistive paste that is applied to the top surface of the substrate. The extra protective metal film is added onto top side electrodes to protect termination from sulfuration. The composition of the paste is adjusted to give the approximate resistance required and the value is trimmed to within tolerance by laser cutting of this resistive layer.

The resistive layer is covered with a protective coat. Finally, the two external end terminations are added. For ease of soldering the outer layer of these end terminations is a Tin (lead free) alloy.

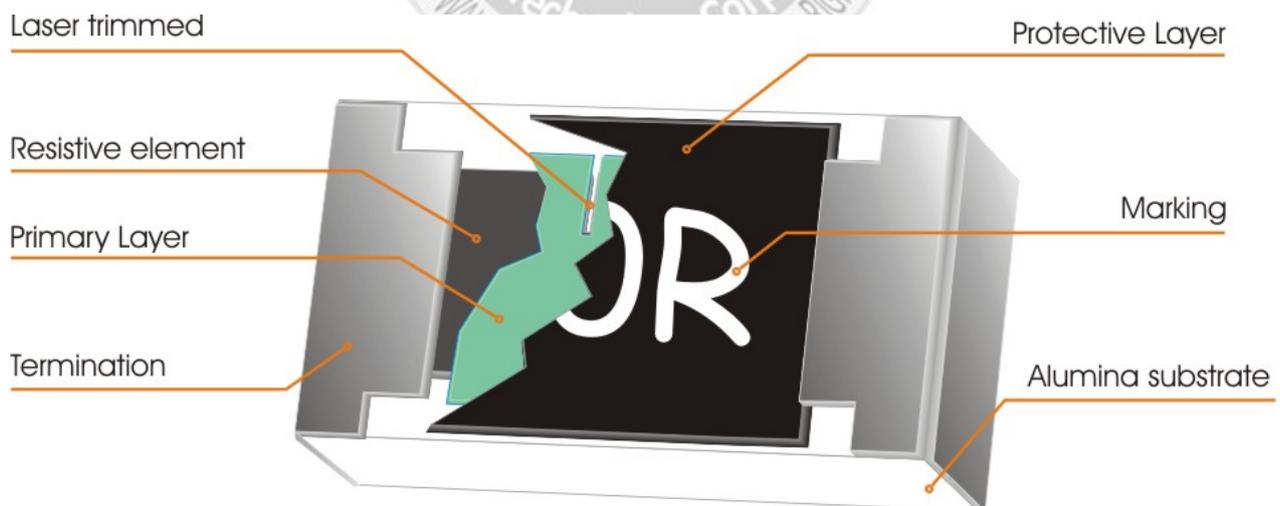


Fig 1. Construction of Chip-R WFxxK

QUICK REFERENCE DATA

Item	General Specification			
Series No.	WF12K	WF08K	WF06K	WF04K
Size code	1206 (3216)	0805 (2012)	0603 (1608)	0402 (1005)
Resistance Tolerance	±1.0%, ±0.5%, ±0.25%, ±0.1%			
Resistance Range	10Ω ~ 1MΩ (E24 +E96)			100Ω ~ 1MΩ (E24 +E96)
TCR (ppm/°C)	>10R: ±50 1-10R: ±100			
Max. dissipation at T _{amb} =70°C	1/4W	1/8W	1/10W	1/16W
Max. Operation Voltage (DC or RMS)	200V	150V	50V	50V
Max. Overload Voltage (DC or RMS)	400V	300V	100V	100V
Operation temperature	- 55 ~ +155°C			

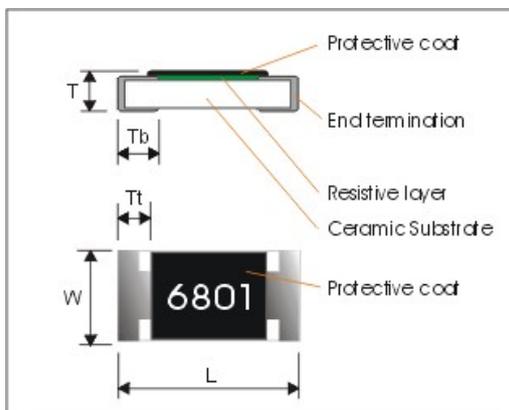
Note :

1. This is the maximum voltage that may be continuously supplied to the resistor element, see “IEC publication 60115-8”
2. Max. Operation Voltage : So called RCWV (Rated Continuous Working Voltage) is determined by

$$RCWV = \sqrt{\text{Rated Power} \times \text{Resistance Value}} \text{ or Max. RCWV listed above, whichever is lower.}$$

DIMENSIONS(unit : mm)

Series No.	WF12K	WF08K	WF06K	WF04K
L	3.10 ± 0.10	2.00 ± 0.10	1.60 ± 0.10	1.00 ± 0.05
W	1.60 ± 0.10	1.25 ± 0.10	0.80 ± 0.10	0.50 ± 0.05
Tt	0.50 ± 0.20	0.40 ± 0.20	0.30 ± 0.10	0.20 ± 0.10
Tb	0.45 ± 0.20	0.40 ± 0.20	0.30 ± 0.15	0.25 ± 0.10
T	0.60 ± 0.15	0.50 ± 0.15	0.45 ± 0.10	0.35 ± 0.05



CATALOGUE NUMBERS

The resistors have a catalogue number starting with .

WF08	K	8200	D	T	L	J
Size code WF12: 1206 WF08: 0805 WF06: 0603 WF04: 0402	Type code K : Thick film High precision, TCR50ppm <1%	Resistance code E24 +E96: 3 significant digits followed by no. of zeros E24: 39R0=>39R0 820R =>8200 E96: 49R9 =>49R9 499R =>4990	Tolerance F : ±1.0% D : ±0.5% C: ±0.25% B : ±0.1%	Packaging code T : 7" reel G : 13" reel	Termination code L : Sn base (lead free)	Special code J= Automotive grade

Reeled tape packaging: 8mm width paper taping.

WF12, WF08, WF06, 5,000pcs/ 7" reel; 20kpcs/ 13" reel

WF04, 10,000pcs/ 7" reel ; 70kpcs/ 13" reel

MARKING

WFxxK has same marking rule as commodity WR series ±1%.

- No marking code for 0402 size
- 3 digits marking for 0603 size

Nominal resistance	Description																																						
1.E24 series	2 significant digits followed by No. of zeros .As 0603 WR06X ±5% Example <table border="1"> <thead> <tr> <th>RESISTANCE</th> <th>4.7Ω</th> <th>47Ω</th> <th>470Ω</th> <th>4K70</th> <th>47K0</th> <th>470K</th> <th>4M70</th> </tr> </thead> <tbody> <tr> <td>3 digits marking</td> <td>4R7</td> <td>470</td> <td>471</td> <td>472</td> <td>473</td> <td>474</td> <td>475</td> </tr> </tbody> </table>	RESISTANCE	4.7Ω	47Ω	470Ω	4K70	47K0	470K	4M70	3 digits marking	4R7	470	471	472	473	474	475																						
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2.E96 series	The 1st two digit codes are referring to the CODE on the table, the 3rd code is the index of resistance value. Repeat values between E24 and E96 series, whose marking are based on the E96 CODE table. <table border="1"> <thead> <tr> <th>Code</th> <th>Z</th> <th>Y</th> <th>X</th> <th>A</th> <th>B</th> <th>C</th> <th>D</th> <th>E</th> <th>F</th> <th>G</th> </tr> </thead> <tbody> <tr> <td>Multiplier</td> <td>10⁻³</td> <td>10⁻²</td> <td>10⁻¹</td> <td>10⁰</td> <td>10¹</td> <td>10²</td> <td>10³</td> <td>10⁴</td> <td>10⁵</td> <td>10⁶</td> </tr> </tbody> </table> Example <table border="1"> <thead> <tr> <th>RESISTANCE</th> <th>1.78Ω</th> <th>17.8Ω</th> <th>178Ω</th> <th>1K78</th> <th>17K8</th> <th>178K</th> <th>1M78</th> </tr> </thead> <tbody> <tr> <td>3 digits marking</td> <td>25Y</td> <td>25X</td> <td>25A</td> <td>25B</td> <td>25C</td> <td>25D</td> <td>25E</td> </tr> </tbody> </table>	Code	Z	Y	X	A	B	C	D	E	F	G	Multiplier	10 ⁻³	10 ⁻²	10 ⁻¹	10 ⁰	10 ¹	10 ²	10 ³	10 ⁴	10 ⁵	10 ⁶	RESISTANCE	1.78Ω	17.8Ω	178Ω	1K78	17K8	178K	1M78	3 digits marking	25Y	25X	25A	25B	25C	25D	25E
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3 digits marking	25Y	25X	25A	25B	25C	25D	25E																																
3. Remark	There is no marking for the items not under E24 and E96 series.																																						

E96 CODE table:

CODE	R value	CODE	R-value												
01	100	13	133	25	178	37	237	49	316	61	422	73	562	85	750
02	102	14	137	26	182	38	243	50	324	62	432	74	576	86	768
03	105	15	140	27	187	39	249	51	332	63	442	75	590	87	787
04	107	16	143	28	191	40	255	52	340	64	453	76	604	88	806
05	110	17	147	29	196	41	261	53	348	65	464	77	619	89	825
06	113	18	150	30	200	42	267	54	357	66	475	78	634	90	845
07	115	19	154	31	205	43	274	55	365	67	487	79	649	91	866
08	118	20	158	32	210	44	280	56	374	68	499	80	665	92	887
09	121	21	162	33	215	45	287	57	383	69	511	81	681	93	909
10	124	22	165	34	221	46	294	58	392	70	523	82	698	94	931
11	127	23	169	35	226	47	301	59	402	71	536	83	715	95	953
12	130	24	174	36	232	48	309	60	412	72	549	84	732	96	976

● **4 digits marking for 1206, 0805 size**

Each resistor is marked with a four digits code on the protective coating to designate the nominal resistance value. For values below 97Ω the R is used as a digit. For values of 100Ω or greater, the first 3 digits are significant, and the fourth digit indicates the number of multiple to follow.

Example

RESISTANCE	10Ω	12Ω	100Ω	6800Ω	47000Ω
4 digits marking	10R0	12R0	1000	6801	4702

FUNCTIONAL DESCRIPTION

Product characterization

Standard values of nominal resistance are taken from the E24 & E96 series for resistors with a tolerance of ±1.0%, ±0.5%, ±0.25%, ±0.1%. The values of the E24/E96 series are in accordance with “IEC publication 60063”.

Derating Curve

The power that the resistor can dissipate depends on the operating temperature; see Fig.2

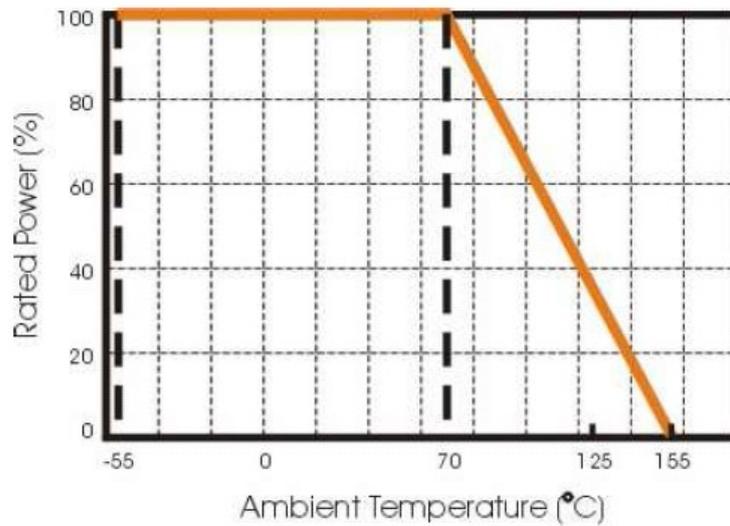


Figure 2. Maximum dissipation in percentage of rated power
As a function of the ambient temperature

MOUNTING

Due to their rectangular shapes and small tolerances, Surface Mountable Resistors are suitable for handling by automatic placement systems.

Chip placement can be on ceramic substrates and printed-circuit boards (PCBs).

Electrical connection to the circuit is by individual soldering condition.

The end terminations guarantee a reliable contact.

Storage and Handling Conditions:

1. Products are recommended to be used up within two years since operation date as ensured shelf life. Check solderability in case shelf life extension is needed.
2. To store products with following condition:
 - Temperature :5 to 40°C
 - Humidity :20 to 70% relative humidity
3. Caution:
 - a. Don't store products in a corrosive environment such as sulfide, chloride gas, or acid.
It may cause oxidation of electrode, which easily be resulted in poor soldering.
 - b. To store products on the shelf and avoid exposure to moisture.
 - c. Don't expose products to excessive shock, vibration, direct sunlight and so on

SOLDERING CONDITION

The robust construction of chip resistors allows them to be completely immersed in a solder bath of 260°C for 10 seconds. Therefore, it is possible to mount Surface Mount Resistors on one side of a PCB and other discrete components on the reverse (mixed PCBs).

Surface Mount Resistors are tested for solderability at 235°C during 2 seconds. The test condition for no leaching is 260°C for 30 seconds.

Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 3.

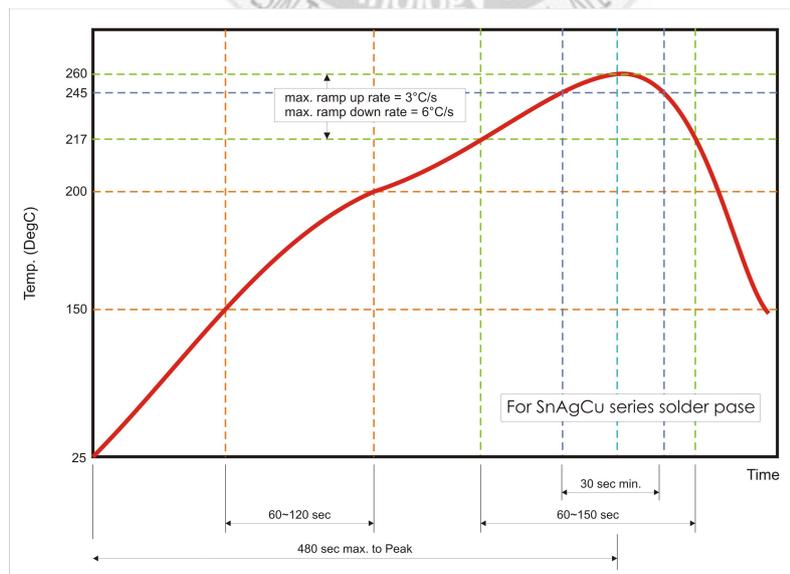


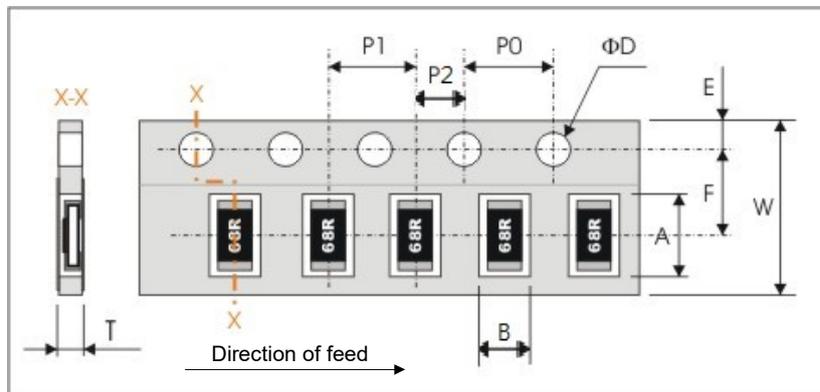
Fig 3. Infrared soldering profile for Chip Resistors

TEST AND REQUIREMENTS

TEST	PROCEDURE / TEST METHOD	REQUIREMENT
Electrical Characteristics JISC5201-1: 1998 Clause 4.8	- DC resistance values measurement - Temperature Coefficient of Resistance (T.C.R) Natural resistance change per change in degree centigrade. $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (ppm/}^\circ\text{C)}$ $t_1 : 20^\circ\text{C} \pm 5^\circ\text{C} - 1^\circ\text{C}$ R_1 : Resistance at reference temperature R_2 : Resistance at test temperature	Within the specified tolerance Refer to "QUICK REFERENCE DATA"
Resistance to soldering heat(R.S.H) MIL-STD-202 method 210	Un-mounted chips completely immersed for 10±1second in a SAC solder bath at 270°C ±5°C	ΔR/R max. ±(1.0%+0.05Ω) no visible damage
Solderability J-STD-002	a) Bake the sample for 155°C dwell time 4hrs/ solder dipping 235°C / 5sec. b) Steam the sample dwell time 1 hour/ solder dipping 260°C / 7sec	95% coverage min., good tinning and no visible damage
Temperature cycling JESD22 Method JA-104	1000 cycles, -55°C ~ +155°C, dwell time 5~10min	ΔR/R max. ±(1.0%+0.05Ω) No visible damage
Moisture Resistance MIL-STD-202 method 106	65±2°C, 80~100% RH, 10 cycles, 24 hours/ cycle	ΔR/R max. ±(1.0%+0.05Ω) No visible damage
Bias Humidity MIL-STD-202 method 103	1000+48/-0 hours; 85°C, 85% RH, 10% of operation power	ΔR/R max. ±(2.0%+0.05Ω) No visible damage
Operational Life MIL-STD-202 method 108	1000+48/-0 hours; 35% of operation power, 125±2°C	ΔR/R max. ±(2.0%+0.05Ω) No visible damage
High Temperature Exposure MIL-STD-202 Method 108	1000+48/-0 hours; without load in a temperature chamber controlled 155±3°C	ΔR/R max. ±(2.0%+0.05Ω) No visible damage
Board Flex AEC-Q200-005	Resistors mounted on a 90mm glass epoxy resin PCB(FR4),bending once 2mm for 10sec.	ΔR/R max. ±(1.0%+0.05Ω) No visible damage
Terminal strength AEC-Q200-006	Pressurizing force: 1.8Kg, only 0402 for 1Kg Test time: 60±1sec.	No remarkable damage or removal of the terminations
Thermal shock MIL-STD-202 method 107	Test -55 to 155°C / dwell time 15min/ Max transfer time 20sec /300cycles	ΔR/R max. ±(1.0%+0.05Ω) No visible damage
ESD AEC-Q200-002	Test contact 1.0KV (0.5KV for 0402 only)	ΔR/R max. ±(1.0%+0.05Ω) No visible damage
Short Time Overload JISC5201-1: 1998 Clause 4.13	2.5 times RCWV or max. overload voltage, for 5seconds	ΔR/R max. ±(2.0%+0.10Ω) No visible damage
Resistance to Solvents : reference to MIL-STD-202 Method 215	Solvent is Isopropyl alcohol, immersion 3mins at 25°C and brush 10 strokes with a toothbrush with a handle made of a non-reactive material (wet bristle), immersion and brush 3 times and then air blow dry.	No superficial defect on marking, encapsulation, coating, appearance. Electrical characteristics within products specification and tolerance. Inspect at 3X max. for marking, inspect at 10X for part damage.
Mechanical Shock: refer to MIL-STD-202 Method 213	Test ½ Sine Pulse/ 1500g peak/ normal duration: 6ms/ Velocity: 15.4ft/sec. Three shocks in each direction, total 18 shocks.	Within product specification tolerance and no visible damage.
Vibration: refer to MIL-STD-202 Method 204	Test 5g's for 20 min., 12 cycles each of 3 orientations.	ΔR/R max. ±(1.0%+0.05Ω) No visible damage

PACKAGING

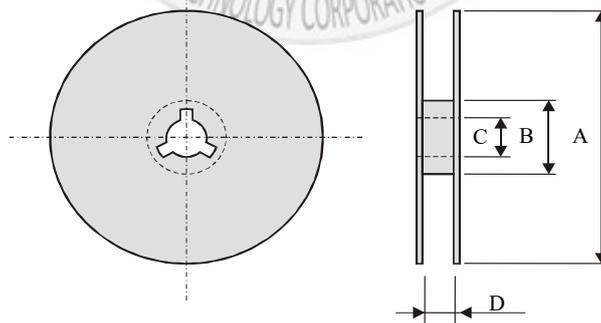
Paper Tape specifications (unit :mm)



Series No.	A	B	W	F	E
WF12	3.60±0.20	2.00±0.20	8.00±0.30	3.50±0.20	1.75±0.10
WF08	2.40±0.20	1.65±0.20			
WF06	1.90±0.20	1.10±0.20			
WF04	1.20±0.10	0.70±0.10			

Series No.	P1	P0	P2	ΦD	T
WF12	4.00±0.10	4.00±0.10	2.00±0.10	Φ1.50 ^{+0.1} _{-0.0}	0.80±0.1
WF08					0.80±0.1
WF06					0.70±0.05
WF04		2.00±0.10	0.50±0.05		

Reel dimensions



Symbol	A	B	C	D
7" reel	Φ178.0±2.0	Φ60.0±1.0	13.0±0.2	9.0±0.5
13" reel	Φ330.0±2.0	Φ100.0±1.0	13.0±0.2	9.0±0.5

Taping quantity

- Chip resistors 5,000 pcs per 7" reel; 20,000 pcs per 13" reel (WF12, WF08, WF06)
- Chip resistors 10,000 pcs per 7" reel; 70,000 pcs per 13" reel (WF04)